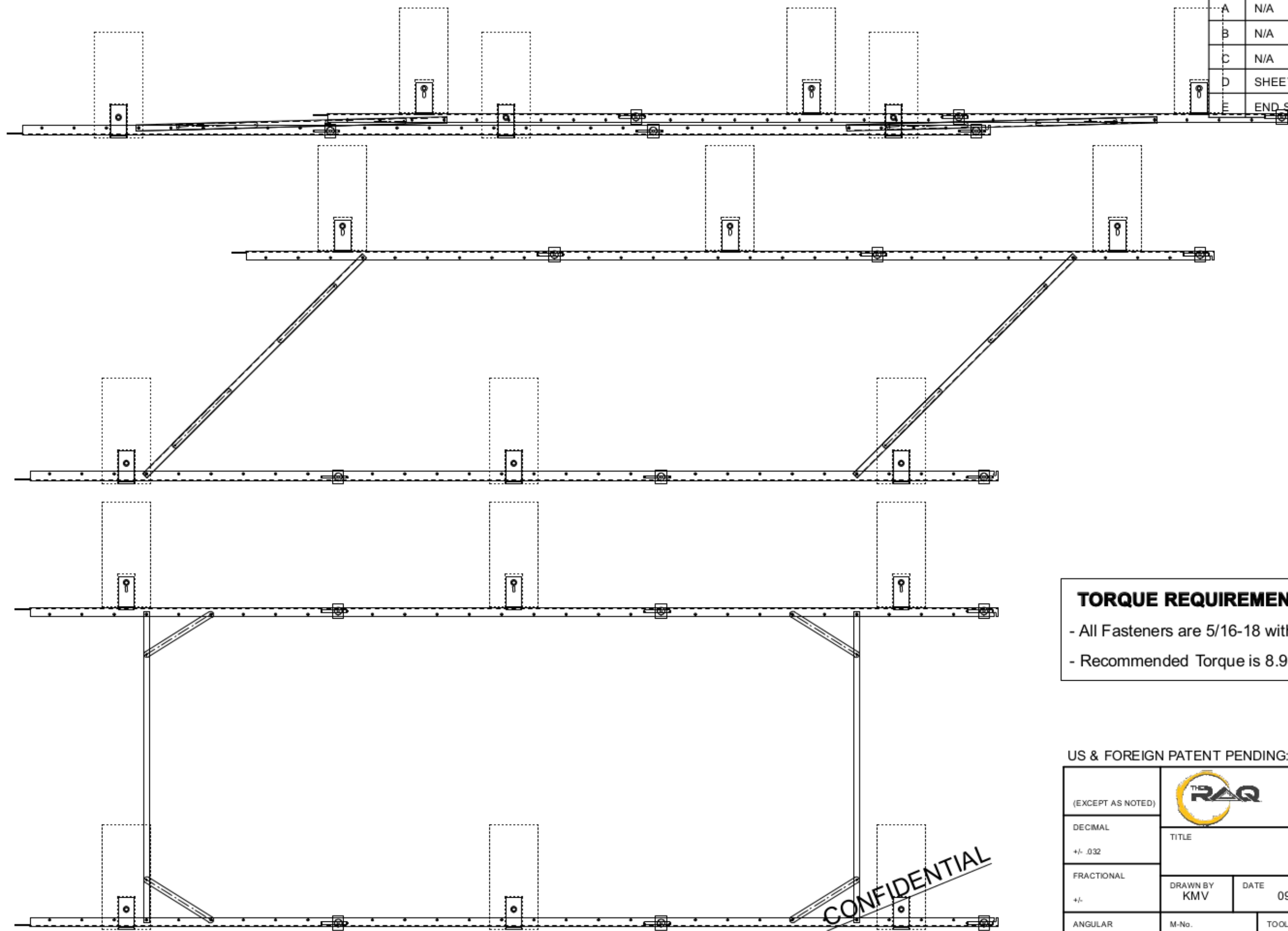



LET	REVISION	BY	DATE
A	N/A	KMV	08.02.13
B	N/A	KMV	08.12.13
C	N/A	KMV	09.04.13
D	SHEET INTRODUCTION	KMV	09.23.13
E	END SLOT RELOCATION	KMV	09.30.13



TORQUE REQUIREMENTS:

- All Fasteners are 5/16-18 with an engagement of .218
- Recommended Torque is 8.9 ft-lb and Max Torque is 11.8 ft-lb

US & FOREIGN PATENT PENDING: Provisional Patent Application 61/559,651

(EXCEPT AS NOTED)	 SOLAR RAQ		
DECIMAL +/- .032	TITLE SR-3000 TRIPLE RAIL ASSEMBLY		
FRACTIONAL +/-	DRAWN BY KMV	DATE 09.30.13	MATERIAL MIXED
ANGULAR +/- 1 Degree	M-No.	TOOL No.	DRAWING No. SR-3000

CONFIDENTIAL